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TO ALL WHOM IT MAY CONCERN:

Be it known that WE, Armin Amrhein, Wolfgang Horn and Peter Wagner, citizens of Germany, residing in Kümmersbruck, Hohenstein-Ernstthal and Hersbruck, respectively, whose post office addresses are Dresdner Str. 16, 92245 Kümmersbruck, Germany, Maria-Reiff-Weg 5, 09337 Hohenstein-Ernstthal, Germany and Kellerstr. 7, 91217 Hersbruck, Germany, respectively, have invented an improvement in:

APPARATUS AND METHOD FOR CHECKING  
THE STATUS OF CONTROL SYSTEMS

of which the following is a

SPECIFICATION

FIELD OF THE INVENTION

[0001] The present invention relates to an apparatus for assigning parameters to, configuring and starting up control systems and/or creating preferably cyclic control programs with a device for editing a control program, and a compiler device for compiling the control program. The present invention also relates to an apparatus for controlling the timing in a control system on the basis of a control program with a microprocessor device for executing a compiled, preferably cyclic control program. A control system comprising combining the two apparatuses is also described.

## BACKGROUND OF THE INVENTION

[0002] In programmable logic controllers, an "engineering system" is often used to debug, assign parameters to and start up a control system, and to create suitable control programs. In addition, a "runtime system" is used to hold the data of the engineering system and to execute the control programs accordingly.

[0003] In systems used today, it is virtually impossible, or is possible only with great inconvenience, to debug control programs and to observe control variables. Technologies which are common at present require appropriate hardware support to be set up. This means that, by way of example, debugging is possible only using particular breakpoint mechanisms or interrupts for processors. In controllers operating on an interpretative basis, debugging has to date been possible interpretatively, but this very greatly affects execution time.

[0004] Particularly in the case of cyclically executed control programs, it is virtually impossible to observe variables using current means. The user is not able to track the program on the screen at the speed at which a PLC cycle (programmable logic controller) is executed. In addition, observation in the PLC cycle puts a relatively great load on the runtime CPU and would be of little use to the user.

## SUMMARY OF THE INVENTION

[0005] With this background, the object of the present invention is to provide an apparatus and a method which can be used to debug and observe system parameters more conveniently during execution of a control program. Accordingly, this object is achieved in an apparatus for assigning parameters to, configuring and starting up control systems

and/or for creating preferably cyclic control programs with a device for editing a control program and a compiler device for compiling the control program. The device for editing can be used to mark all or a subarea of the control program for debugging or to instrument the entire control program for debugging. The compiler can be used to produce from the control program an intermediate code which contains debug instrumentation for the marked area of the control program and/or for the entire control program.

**[0006]** The aforementioned object, is further achieved by an apparatus for controlling the timing in a control system on the basis of a control program having a microprocessor for executing a compiled, preferably cyclic control program and a compiler device for compiling a precompiled control program with debug instrumentation into an object code for the microprocessor device.

**[0007]** It is preferred if the intermediate code is independent of one microcontroller type. Further, a data storage device for association information can be provided to associate the marked area of the control program with an instruction of the intermediate code. In addition, the editor device can contain an order unit for dispatching an observation order for the marked area. Accordingly, the editor device can comprise a reception device for receiving observation information.

**[0008]** The apparatus for controlling the timing in a control system on the basis of a control program can be equipped with an observation module which can be set up using the debug instrumentation. In addition, a data buffer device can be provided to store and

provide observation information from the observation module. The apparatus can then use a reception device to receive an execution order for the observation module.

[0009] A control system comprising both of the aforementioned apparatuses has been found to be particularly preferred for controlling a system.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0010] The present invention is explained in more detail below in connection with an exemplary embodiment and with reference to the drawings, in which:

Figure 1 shows a data flowchart for an inventive arrangement; and

Figure 2 shows a data flowchart for a status query.

#### DETAILED DESCRIPTION OF THE INVENTION

[0011] Figure 1 show a control program 1, for example in structured text format, is stored in the engineering system ES. A compiler 2 produces a specifically instrumented intermediate code 3 for the control program 1. This intermediate code 3 contains additional information which a runtime system RS subsequently uses to permit status queries about appropriate variables. The compiler 2 compiles the control program before it is downloaded into the runtime system RS. The runtime system RS or the controller uses a further compiler 4 to convert this intermediate code 3 into a microprocessor-specific code 5.

[0012] The compiler functionality for converting the source code of the control program 1 into a machine-independent intermediate code is implemented in the basic engineering system ES. The basic engineering system ES has a specific data storage

unit 6 for debugging or association information. This association information indicates which control program lines correspond to which intermediate code sections.

[0013] Figure 2 illustrates that a user can use graphical markers 7 to identify sections of control program lines. On the basis of this, a debugger 8 in the engineering system ascertains the associated intermediate code area, and the appropriate area details are stored in the data storage unit 6. The association can be made using an association table or a reference, for example.

[0014] The engineering system thus contains a control program 1 with a compiled intermediate code 3. This intermediate code 3, which is instrumented, is then loaded into the runtime system RS. The runtime system RS does not just convert the intermediate code 3 into the microprocessor code 5, but also has a dedicated debug functionality 9 which is used to ascertain, and, if appropriate, to observe, the area 10 of the microprocessor code 5 on the basis of the intermediate code section corresponding to the marked area of the control program in a data storage unit (not shown).

[0015] The control program can now be executed, i.e. the CPU of the runtime system RS can go to run mode. The microprocessor code is processed cyclically. Since the user has marked a particular area in the control program, an order to the runtime system RS is generated regarding which intermediate code area needs to be observed. The runtime system RS ascertains the microprocessor code areas from this information and sets up the infrastructure for program observation. This means that special buffers are prepared to buffer-store status information. When this service has been set up, it is available for use by the user.

[0016] If the program observation function is now explicitly initiated by the user, e.g. in the editor, an observation module is set up in the runtime system RS. When the program enters one of these machine code areas corresponding to the marked area of the control program, the variable values in question are written to appropriate data buffers 11. This is done so long as the program is in these specific code areas.

[0017] When the scope of the code area is left, the engineering system ES receives a notification from this observation module. The engineering system fetches the information from the data buffer 11. The debug module 8 in the engineering system ES ascertains the relevant line information for the control program from the intermediate code association and this data buffer 11. The variables required by the user can then be displayed. Once they have been displayed, a new observation order for this infrastructure which has been set up can be placed as desired. This means that the observation or debug cycle or the flow control is actually performed using the editor. This is useful to the extent that the user can track the program on the screen out of time with the PLC cycle. In addition, observation in the PLC cycle would put an excessive load on the runtime CPU. The data of the requested variables are thus updated only on explicit request or, by way of example, cyclically every second.

[0018] If the user activates the debug mechanism 8 in the engineering system ES, the values of the variables used in the program code are displayed to him consistently for the respective pass in a second window 12 next to his control program source 1 for the program code executed on an appropriate cyclic basis. The user can thus conveniently perform diagnosis and a program debug within the context of cyclic PLC functionality.

For performance reasons, an interpretative solution is less advantageous for implementing the mechanism.

**[0019]** The advantage of the present invention is thus that debugging or observation of variables is performed independently of hardware. In addition, the inventive technique loads the CPU of the runtime system only to the extent that the program editor can utilize this observation. This means that the program execution time is slowed down at most by the observation of the marked area. The reason for this is that the debug code is processed only for the marked area of the control program. All other areas are executed without a debug option.

**[0020]** As already indicated, the inventive functionality and this mechanism of selective debugging are best suited to debugging cyclically executed programs. However, motion tasks, which are not executed cyclically, can also be observed very well. In particular, an additional mechanism allows the trace buffer 11 to be fetched before the scope is actually left. This makes it possible to ascertain, for example, when and with which parameters synchronous calls are encountered. The method outlined and the associated mechanism are also suitable for finding deadlocks in motion tasks.